

Work Order ID 109014

Wednesday, November 06, 2013 3:57:31 PM

109014

Page 1

Item ID: D3043-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Weldment LH

Start Date: 11/1/2013 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/4/2013 Req'd Qty: 2.00 ***2***

Customer: CAGUS02

Reference: RMA RA111633 *-RETURN*

Approvals: Process Plan: *MUF* Date: *13-11-06* Tooling:

Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3043	Rev A								

100 0.00

100

QC Memo 0.00

Quality Control INSPECT RA 111633 D3043-041 X 2 B107482

STEPS NEED TOUCH UPS

ID AND STOCK UNDER NEW BATCH NUMBER

110 White Gloss(Ref:4.3.5.1) per OSI005 4.3-Alum

110

Powdercoat Memo

Powder Coating

N/A 0.00
0.00
DAS
05
-89

2

WJ 13-11-12

Work Order ID 109014

109014

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Accept

N900040100

Setup Start *NS1*

Revision ID:

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Item Name: Step Weldment LH

Start Date: 11/1/2013 Start Qty: 2.00 *2*

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Customer: CAGUS02

Reference: RMA RA111633

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC3- Inspect Part Finish

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

ensure old batch number is removed from steps

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
32
9-89

13/11/13 (2)

13/11/14

MF

13-11-13

Picklist Print

Wednesday, November 06, 2013 3:57:24 P

Page 1

Work Order ID: 109014
Parent Item: D3043-041
Parent Item Name: Step Weldment LH

Start Date: 11/1/2013
Start Qty: 2.00

Required Date: 11/4/2013
Required Qty: 2.00

Comments: IPP Rev :A New Issue JLM 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3043-041 Step Weldment LH		Manufactured	No				Each	0.0000		2			

2 x 107482
MF
13-11-06

CBYA

RA 111633 D3043-041

B107482

Received @ Dart Oct 21st, 2013
Inspected @ Dart Oct 31st, 2013

CUSTOMER: AGUSTA WESTLAND
CUSTOMER CONTACT: PATRICK RALSTON
SHIPPED FROM: PHILADELPHIA PENNSYLVANIA
USA

Instructions for RA 111633 D3043-041 B107482

- Steps are ~~RIGHT~~ ^{LEFT} HAND's
- Need touch ups as required
- Needs all original B & P/N's removed
- Needs new work order for restocking
- Needs to be re-identified under new B# - *new work*

Time Estimate = 1 HOURS

Departments Required: Stores

Pictures Attached = NO

QTY INSPECTED = x2 D3043-041 (~~RA~~) B107482

✓ ✓ ✓ ✓

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**